

OVERVIEW

All-Purpose is a pressure sensitive, 30-year cycle, duct joint and general purpose rolled sealant. All-Purpose provides an instant aggressive grip to most surfaces including sheet metal, duct board, and flex duct for indoor applications. The Gray Matter™ butyl adhesive/sealant is a 100% solids sealant, which stays flexible and does not release from the substrate.

PART NUMBERS

| 304086 | 1 Case w/ (24) 2" x 50' Rolls |
|--------|-------------------------------|
| 304087 | 1 Case w/ (16) 3" x 50' Rolls |
| 304088 | 1 Case w/ (12) 4" x 50' Rolls |
| 304089 | 1 Case w/ (8) 6" x 50' Rolls |
| 304085 | 1 Case w/ (4) 12" x 50' Rolls |

SPECIFICATION/STANDARDS COMPLIANCE

| Property | Method | Results |
|----------------|------------------|---------|
| VOC Limitation | SCAQMD Rule 1168 | Pass |

APPLICATION

| Temperature | 35°F to 110°F (1.7°C to 44°C) |
|-------------|--|
| Preparation | Surface must be dry and free of dirt, oil and grease. |
| Method | Cut desired length, peel off release liner, and apply. (Removal or repositioning may damage All-Purpose 1602 and surface.) Overlap at ends. Use squeegee with heavy pressure to assure complete contact. |
| Clean Up | UN-TACK [™] or Solvent (Use safe handling practices.) |
| Painting | Use epoxy- or water-based paint or coating. Use weatherized paint when applied on exterior surfaces. |
| | |

STORAGE

| Temperature | 35°F to 110°F (1.7°C to 44°C) DO NOT FREEZE |
|-------------|--|
| Shelf Life | 24 months |
| 24 months | Non-flammable |

TYPICAL PROPERTIES AND CHARACTERISTICS

| Appearance | White fabric substrate with gray adhesive/sealant |
|---------------------|---|
| Backing | DuPont Sontara® polyester |
| Thickness | 25-mils |
| Sealant Material | Modified butyl |
| Peal Strength | ≥ 10 lbs. per linear inch |
| Tensile Strength | 790 psi avg. |
| Elongation | 560% avg. |
| Flexibility | Excellent, no cracking |
| Bonding Time | Immediate aggressive grip, full bond 24 hours |
| Time to Test | Immediate |
| Service Temperature | -20°F to 180°F (-28.8°C to 82.2°C) |
| Surface Burning | Flame spread15 Smoke developed15 (When tested in accordance with ASTM E-84) |
| Water Resistance | Excellent. Surface must be dry before application |
| Mildew Resistance | Mold and mildew resistant |
| VOC | 0 g/l |
| Pressure Classes | SMACNA 1/2, 1, 2, 3, and 4 |
| Seal Class | Meets Seal Class A |
| Packaging | 50-ft. rolls in 2, 3, 4, 6 & 12-inch widths 200 ft.² per case |

PRECAUTIONS

Surfaces must be clean and free of moisture and contamination. Do not apply this product in weather exposed area without suitable paint or coating. Do not apply this product where temperatures will exceed 200°F (93.3°C). Keep out of the reach of children. DO NOT use where acidic or alkaline chemicals are present (ie., lab fume hood, vents, etc.)

For Industrial Professional Use Only.









